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D2463-0025
Job Sheet 213387



Part No: D2463-0025

Job Qty: 4 pcs

Part Name: Neoprene Seal -2.5" long



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/24/20

Job Tracking No:

Due Date: 9/28/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup Hrs	Run Hrs	Workcenter / Supplier		
100	Packaging 1 - Pick Kit	4 pcs	9/28/20	9/28/20	0.00	0.00	Packaging 1 - SCH-S		
110	QC 5	4 pcs	9/28/20	9/28/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Packaging 3-1 - Stock - B4B	4 pcs	9/28/20	9/28/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		

DAS 58 SEP 25 2020

9-89

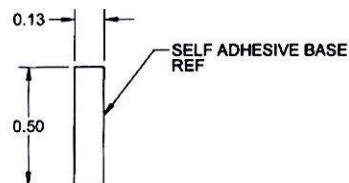
DAS 40 SEP 25 2020

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				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
130 QC 21 - FG	4 pcs	9/28/20	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 9	
				QC 21 - FG - 77	SEP 28 2020
				QC 21 - FG - 28	
Part Op 100 - (Pick Kit) Cut as per dwg Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____) 130 - (QC21- Final Inspection - Work Order Release)					DAS 77 9-89 STOCK
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2463	1/2" Seal (\$ Per Foot)	.3332 pcs (.0833 ea)	100-Packaging 1 - Pick Kit	405 277 849	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Packaging 1 - Pick Kit	D2463	0	401	0	
Part Specifications					
Specifications could not be found.					

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SPECIFICATION CONTROL DRAWING



8 LENGTH
XXX.X
+/- 1.0

D2463-XXXX NEOPRENE SEAL $\triangle B$

DART P/N	MATERIAL	COLOR	DUROMETER	SPEC	WEIGHT (lbs) (PER LINEAR FOOT)	PREFERRED SUPPLIER	SELF ADHESIVE BASE (Y/N)
D2463-XXXX	CLOSED CELL NEOPRENE	BLACK	N/A	MIL-R-6130	0.04	ACR GROUP (ACCURATE RUBBER)	Y

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 213387

SEP 24 2020

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.7
- 7) WEIGHT: SEE TABLE
- 8) PART NUMBER DEFINITION: D2463-XXXX
XXXX = LENGTH IN INCHES
EG: D2463-0875 = 87.5 INCHES LONG

RELEASED
2016-05-04
EEN 16-571

APPROVED

B	REFORMATTED, REDRAWN, MATERIAL CLARIFIED, SEE PAR14-323	AJS	14.12.18
A	NEW ISSUE	KE	98.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	DB	DRAWING NO. REV. B	
MFG. APPR.	DD	D2463 SHEET 1 OF 1	
APPROVED	WM	TITLE SCALE	
DE APPR.	DS	NEOPRENE SEAL NTS	
DATE	14.12.18	COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Container No: S303026



Part: D2463 - 0025

Job No: 213387

Serial No/Batch: S303026

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/25/20